



QUALITY... PLAIN & SIMPLE®

Manual Shifter Lever Installation Instructions

General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Lokar recommends using anti-seize lubricant on all aluminum threads.

Refer to Fig. 1 for the component names.

Step 1: Unbolt the original shifter lever from the transmission's shifter mechanism, if a lever was already installed.

Step 2: Some transmissions come with standard threads in the shifter mechanism, while others have metric threads. Verify that the new Shifter Lever and bolt size and thread type are correct for your application.

Step 3: Install the new Lokar Shifter Lever onto the transmission's shifter mechanism, using the provided socket head bolts and lock washers. **Fig. 2**

Step 4: Install the Shifter Boot (not included) and Boot Ring (not included), following the instructions that came with those items.

Step 5: Make sure the jam nut is installed onto the upper end of the Shifter Lever. Thread the jam nut all the way down to the bottom of the threads on the Shifter Lever.

Step 6: There are several different shifter knob thread patterns on Shifter Levers from different applications and manufacturers. For this reason, many aftermarket Shifter Knobs come with adapters or reducers to fit multiple thread patterns.

The tubular steel Lokar Shifter Lever has a 3/8"-24 thread for the Shifter Knob, and the billet aluminum Lokar Shifter Lever has a 3/8"-16 thread. Most Lokar Shifter Knobs come with reducers to fit both of these thread patterns. Verify that your Shifter Knob has the correct thread (or the correct adapter or reducer) to thread onto the Lokar Shifter Lever.

Install the Shifter Knob (not included) following the instructions that were provided with it. See **Fig. 3** for a completed installation.

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TREMEC® TKO Shifter Levers shown,
yours may look slightly different.

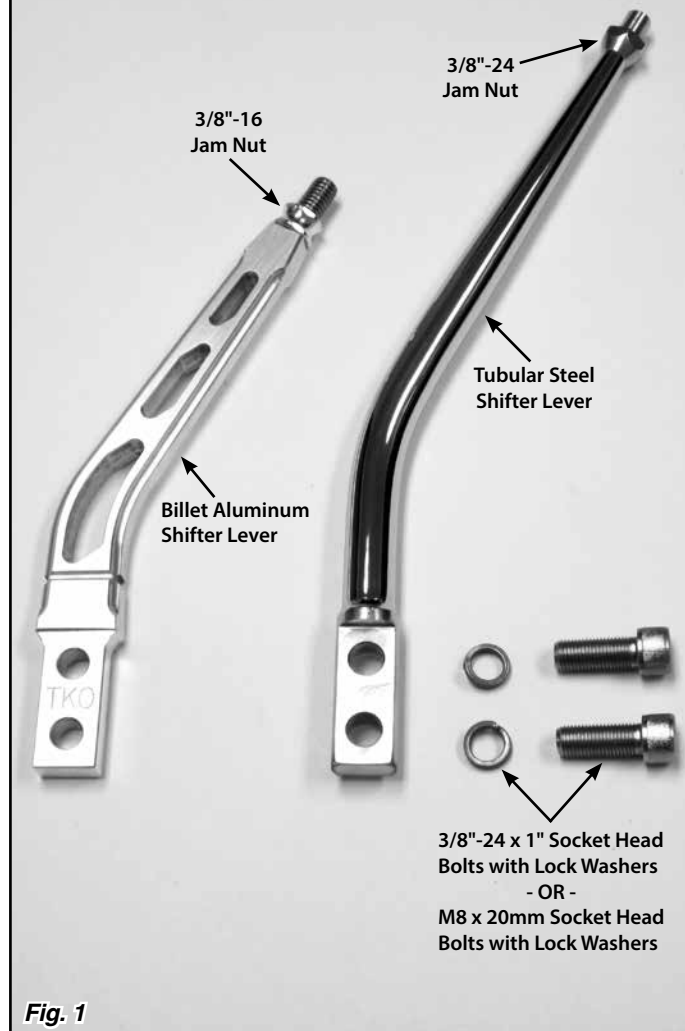


Fig. 1

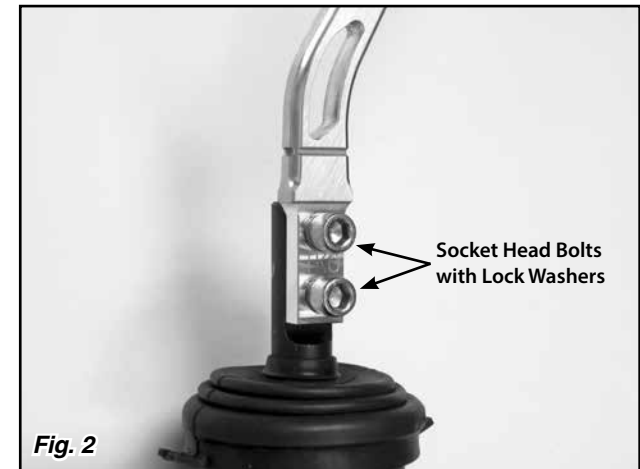


Fig. 2



Fig. 3